MMA (SMAW) / TIG (GTAW) LIFT INVERTER

20 → 300 A

# **GYSARC 300 TRI**

Ref. 064959

With inverter technology, the GYSARC 300 TRI is a 3-phase MMA (SMAW) / TIG (GTAW) welding power source with exceptional welding performance. Featuring advanced electronics, this product guarantees maximum productivity, even in harsh environments. Its switchable Voltage Reduction Device (VRD) protects the welder in hazardous areas (mines, chemical and petrochemical installations, shipyards, etc.).

# MMA (SMAW) / TIG Lift (GTAW)

MMA (SMAW): rutile (6013), basic (7018) and cellulosic (6010) electrodes (up to Ø6 mm)

- Arc gouging with carbon electrodes (up to Ø6.4 mm),
- TIG (GTAW) process with LIFT arc ignition (Ø1.0 to 3.2 mm).

## WELDING AIDS

- Adjustable Hot Start for a better arc ignition.
- Adjustable Arc Force : temporary current increase when welding in difficult situations.

Antisticking : reduce the risk of the electrode sticking to the metal when in contact.

## **HEAVY DUTY**

**High duty cycle** : 300A @ 60%.

• High no-load voltage (83V) for a good arc dynamic and to facilitate the arc ignition for cellulosic (6010) electrodes.

Optimised cooling thanks to the air-tight ventilation corridor that helps insulating the electronic components from the dust.

## SIMPLE AND ACCESSIBLE

Current / voltage display when welding.

Intuitive display with knobs designed to be operated while wearing gloves.

Optional remote control (ref. 045675).

#### WELDER'S PROTECTION

**VRD** (Voltage Reduction Device) can be activated via an internal switch to lower no-load voltage down to 20V for safety reasons.

#### **STURDY**

- Reinforced structure.
- IP 23 classification for outside use.

# ACCESSORIES (options)

MMA kit

300 A - 4 m - 35 mm<sup>2</sup>

038295



RC-HA1 - 8 m Remote control 045675



Gouging torch 1 000A - 5.6 bars 041516



040670

Adaptater 5 m - 70 mm<sup>2</sup>

Gouging electrode Ø6.4 (x 50) 086081



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Trolley JOB SITE XL 039568

-	- <u>AM</u> -	${\rm I}_2$ mma	I2 TIG	INTEGRATED TECHNOLOGY					θY	EN 60974-1 (40 °C)	U <sub>o</sub>	кĴэ	â	IP		rotected	
50/60 Hz	A	А	А	HS	AF	TIG Lift	SR	AD	CEL	X (40 °C)	V	cm	kg		& compatible power generator (+/-15%)		
400 V - 3~	16	20 → 300	20 → 300	•	•	•	•	•	•	300 A @ 60 % 230 A @ 100 %	83	54 x 46 x 28.3	26	IP 23	10 kW	12.5 kVA	
С Є - Е	C E - EN 60974-1 MADE in CHINA														A		



Supplied without accessories



Voltage display when welding No-load voltage display (after welding)

